

Bond 007 – HighTack

High Initial Tack Hybrid Adhesive

Product Description:

Bostik Bond 007 – HighTack is produced by hybrid polymer technology, high performance, single component, neutral curing, solvent free, high strength strong elastic adhesive with high initial tack.

Areas of applications:

- Adheres strongly and quickly to most substrates such as wood, concrete, brick, plaster, glass, ceramics, metals, rigid PVC
- Suitable for interior and exterior applications
- Bonds panels, signs, wallboards, skirting etc. of the above surfaces.

Features:

- Excellent adhesion even in damp and porous surfaces
- Odourless
- Permanently elastic
- It does not contain any solvent, isocyanate etc...
- Over-paintable
- Provides excellent adhesion even without primer
- Highly resistant to oils, chemicals, solvents, acids and alkalis

Technical data:

Colour	White
Hardening System	with air humidity
State of Condition (DIN 52454-ST-U-26-23)	Intact condition < 2 mm
Extrusion Rate (DIN 52456-6 mm)	> 10 gr/min
Density (DIN 52451-6 mm)	1,6 gr / cm ³
Skin Formation Time (+23°C / 50% r.F.)	~ 5 min
Proper Curing Time (+23°C / 50% r.F.)	~ 3 mm / 24 h
Tensile Strength (2 mm Film)	> 3,0 N / mm ²
Elongation at break (2 mm Film)	> 100%
Shore A Hardness (53505, 4 weeks 23°C / 50% r.F.)	~ 80
Heat Resistance	Between -40°C and +80°C
Run Temperature	Between +5°C and +40°C

Technical data are approximately provided according to a temperature of + 20°C and a relative humidity of 50%.

Preparing the substrate:

- Any loose or weak layers on the surface must be removed.
- Surfaces must be clean and preferably dry.
- Surfaces that are damp must be checked for contamination, weak or loose matter on the surface that the damp might hide.

Warning: Bostik is only responsible for the product quality and cannot be held responsible for its mis-use except for the recommendations regarding where and/or how the product shall be used. It is not possible to give a guarantee for the results of operations for individual cases, due to multiplicity of possible uses and storage and processing conditions of the product, which are not under our control. Where necessary, the user should make their own tests. Due to local regulations, product performance may vary from country to country. This technical bulletin hereby is valid until it is renewed. BOSTIK's right to amend the products in accordance with technical developments is reserved. In cases concerning the safety of the products, the material safety data sheet (MSDS) containing this information should be consulted.



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Application:

- Before the application, the tip of the cartridges is cut and a plastic cap is fixed.
- The tip of the cap is cut according to the width of the surface and fixed to the cartridge gun.
- In case of adhering, apply Bostik Bond 007 – HighTack on the surface in strips and points. The materials should be combined as quickly as possible (depending on the temperature and heat).
- Press after making sure that the materials touch each other as desired.
- The opened packages should be consumed as quickly as possible.

Cleaning after the application:

- The contaminated areas and used tools should be cleaned with white spirit or alcohol within 10 minutes.
- It is cleaned only mechanically after cured.

Packaging:

400 gr plastic cartridges / 25 pcs in a box.

Storage:

- They should be protected from water, frost and adverse air conditions.
- They should be kept dry and cool on wooden palettes between +5°C and +25°C.
- The opened products should be consumed immediately.
- Maximum 8 boxes are stacked on each other.
- Shelf life is maximum 12 months conditional to complying with the above mentioned storage conditions.

Health and Safety Information

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Safety Data Sheet.

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